



Material - ASTM B80 AZ92A

Standard Specification for Magnesium Alloy Sand Castings

Group - Non-Ferrous Magnesium Alloy
Sub Group - ASTM B80 Magnesium Alloy Sand Castings
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	8.300 - 9.700		
Copper	Cu %	0.250 max.		
Manganese	Mn %	0.100 - 0.350	As-Cast or Solution Treated or Fully Treated	
Nickel	Ni %	0.010 max.		
Other	Ot%	0.300 max.		
Silicon	Si %	0.300 max.		
Zinc	Zn %	1.600 - 2.400		
Magnesium	Mg %	Balance		
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	158 - 234
-	-		Yield Strength in Mpa	76 - 124
-	-	-	Elongation in %	1 - 6
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
Mg-Al9Zn2	ISO	International	Bar and Wire	
MC3	JIS	Japan	Casting	
B93 AZ92A	ASTM	USA	Casting	
B199 AZ92A	ASTM	USA	Casting	
B275 AZ92A	ASTM	USA	Casting	
B403 AZ92A	ASTM	USA	Casting	
B951 AZ92A	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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